

## Magnetic behaviour and DCEMS study of SnO<sub>2</sub> films implanted with <sup>57</sup>Fe

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**Abstract** Fe implanted SnO<sub>2</sub> films ( $5 \times 10^{16}$  and  $1 \times 10^{17}$  <sup>57</sup>Fe ions/cm<sup>2</sup>) characterized by conversion electron Mossbauer spectroscopy (CEMS) are reviewed. The substrate temperatures affect the growth of precipitated iron oxides. The Fe ion implanted film at room temperature (RT) shows no Kerr effect and no magnetic sextet in CEM spectra. The SnO<sub>2</sub> film implanted with <sup>57</sup>Fe at the substrate temperature of 300 °C show a small Kerr effect although the magnetic sextet is not observed, but post-annealing results in the disappearance of the Kerr effect. This magnetism is considered to be due to defect induced magnetism. Some samples were measured by CEMS at 15 K. SnO<sub>2</sub> (0.1 at %Sb and 3 at %Sb) films, implanted at 500 °C and the post-annealed samples, show RT ferromagnetism due to formation of clusters of magnetite and maghemite, respectively. The layer by layer analysis of these films within 100 nm in thickness has been done by depth sensitive CEMS (DCEMS) using a He + 5 % CH<sub>4</sub> gas counter. The structures and compositions of Fe implanted SnO<sub>2</sub> films, and the effects due to post-annealing were investigated.

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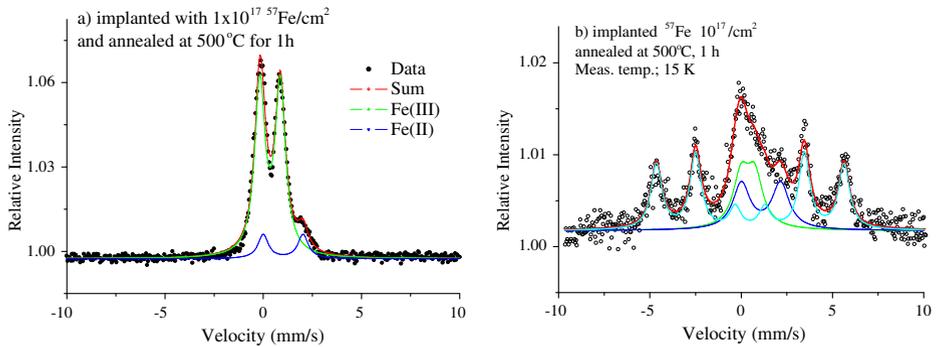
## 1 Introduction

The origin of magnetic interactions in diluted magnetic semiconductors (DMS) is an interesting issue from the viewpoint of a basic problem in dilute magnetism and from the viewpoint of the application to spintronics [1, 2]. We have reported different types of magnetic phenomena in the case of Fe doped SnO<sub>2</sub> powders, prepared by sol-gel method [3], and made it clear that defects in DMS contribute to enhance the saturation magnetization. We have also studied the phonon or vibration density of states (VDOS) of <sup>57</sup>Fe doped SnO<sub>2</sub> and TiO<sub>2</sub> with the rutile type structure using synchrotron radiation [4]. The binding force of nearest neighbors in rutile SnO<sub>2</sub> is stronger than that in rutile TiO<sub>2</sub>.

Further, thin films of Sn<sub>1-x</sub>Fe<sub>x</sub>O<sub>2-δ</sub> have been implanted at room temperature (RT) with  $1 \times 10^{17}$  <sup>57</sup>Fe ions/cm<sup>2</sup>, and at 300 °C with  $5 \times 10^{16}$  and  $1 \times 10^{17}$  <sup>57</sup>Fe ions/cm<sup>2</sup> [5]. The as-implanted samples at RT and the post-annealed samples did not show any optical electromagnetic effect (Kerr effect). The sample implanted with  $1 \times 10^{17}$  Fe ions/cm<sup>2</sup> at substrate temperature of 300 °C showed the Kerr effect, but the effect disappeared after post-annealing at 400 °C. We have also shown that the bulk magnetization is enhanced by introducing Sb<sup>5+</sup> in the Fe doped SnO<sub>2</sub> powder [6]. The SnO<sub>2</sub> (0.1 %Sb) films implanted with <sup>57</sup>Fe at a substrate temperature of 500 °C showed relatively large RT ferromagnetism as compared with SnO<sub>2</sub> (3 % Sb) films [7]. In this paper, the SnO<sub>2</sub> and SnO<sub>2</sub> (0.1 %Sb and 3 %Sb) films, implanted with <sup>57</sup>Fe and post-annealed, were re-investigated by low temperature CEMS or DCEMS using a back-scattered type of gas flow counter.

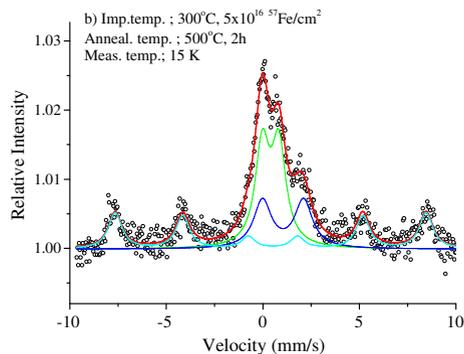
## 2 Experimental

SnO<sub>2</sub> films containing 0 %, 0.1 % and 3 % Sb with thickness of 200 nm were prepared on quartz glass by using DC sputtering in O<sub>2</sub> flow, and were implanted with  $5 \times 10^{16}$  <sup>57</sup>Fe ions/cm<sup>2</sup> at room temperature (RT), 300 °C and 500 °C in vacuum, using an acceleration energy of 100 keV. From TRIM calculations, it is expected that the iron atoms are located at about 40 nm in depth with the maximum concentration of 5 at % Fe. The implanted sample was post-annealed step by step at 400 °C, 500 °C, 600 °C, 700 °C and 800 °C for several hours. XRD of SnO<sub>2</sub> film showed the rutile structure without any impurity phase. Polar Kerr effect was measured with magnetic circular dichroism (MCD) mode. Three CEM spectra were simultaneously observed from different depths by discriminating the resonance electrons with three energy regions (2–6.5 keV, 6.5–11 keV, and 11–20 keV) using a homemade He + 5 % CH<sub>4</sub> gas counter [8, 9]. This method provides roughly a layer by layer analysis of thin films. That is DCEMS, whereas conventional CEM spectra obtained by detecting all emitted electrons are specifically called integral CEM spectra (ICEMS). CEM spectra of some samples were measured at 15 K using a H<sub>2</sub> proportional counter [10]. Doppler



**Fig. 1** RT and 15 K CEM spectra of SnO<sub>2</sub> film implanted with <sup>57</sup>Fe and annealed at 500 °C for 1 h

**Fig. 2** 15 K CEM spectrum of SnO<sub>2</sub> implanted with  $5 \times 10^{16}$  <sup>57</sup>Fe/cm<sup>2</sup> at the substrate temperature of 300 °C, and post annealed at 500 °C for 2 h

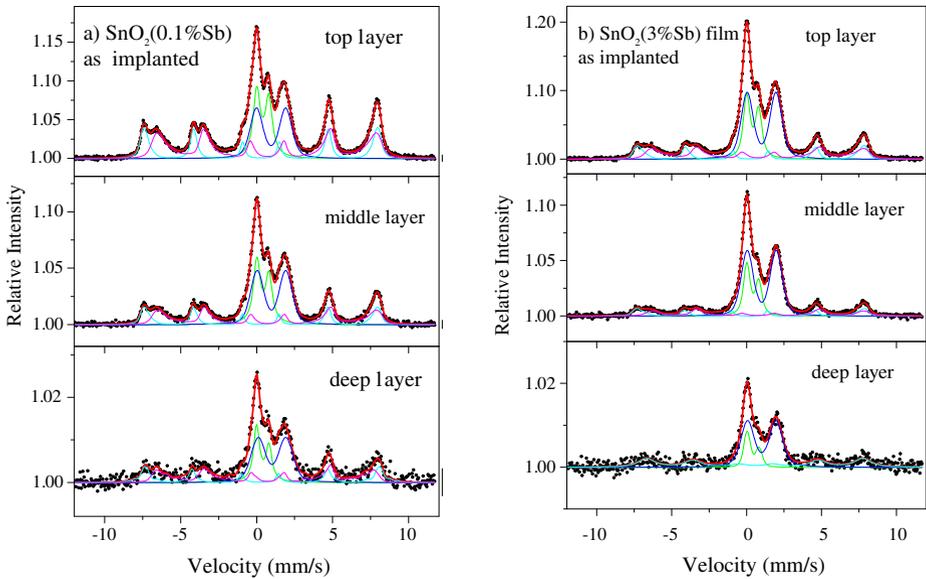


velocity was calibrated with standard  $\alpha$ -Fe foil at RT and a  $\gamma$  source of <sup>57</sup>Co/Cr matrix was used.

### 3 Results and discussion

SnO<sub>2</sub> film implanted with  $1 \times 10^{17}$  <sup>57</sup>Fe/cm<sup>2</sup> at RT and the post-annealed sample did not show polar Kerr effect. RT and 15 K CEM spectra of <sup>57</sup>Fe implanted at RT and post-annealed at 500 °C are shown in Fig. 1. RT CEM spectrum of the post-annealed sample show only doublets of paramagnetic Fe(II) and Fe(III) species, but a broad magnetic sextet (magnetic field ( $B_{hf}$ ) = 32 T, isomer shift ( $\delta$ ) = 0.49 mm/s, FWHM ( $\Gamma$ ) = 0.74 mm/s) was observed at 15 K. From the IS and the  $B_{hf}$  values it is clear that the small clusters of high spin Fe(III) oxide are formed. The doublet of Fe(III) are due to super-paramagnetic components at RT. CEM spectrum collected at 15 K of as-implanted SnO<sub>2</sub> did show almost the same as the RT CEM spectrum, but by post-annealing, the magnetic sextet of the Fe(III) oxide appeared at 15 K. This suggests that the clusters of Fe oxide become larger by post-annealing.

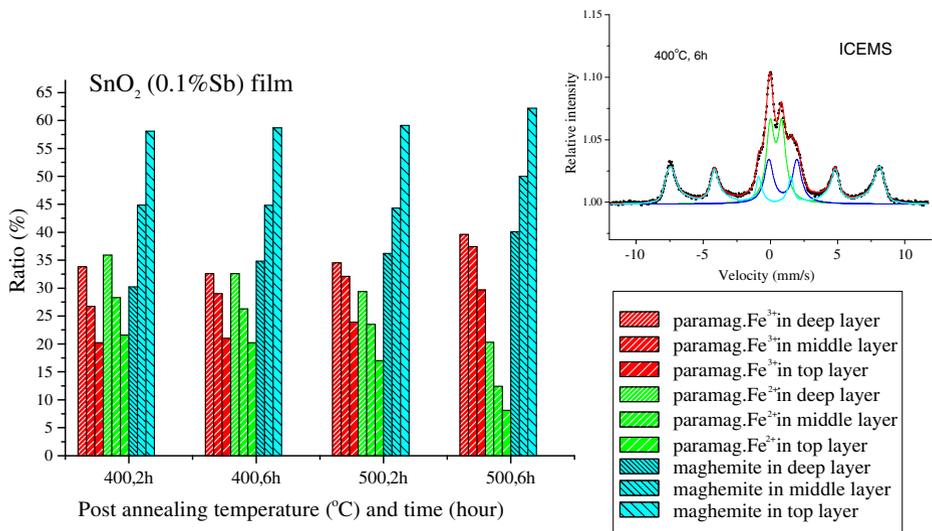
SnO<sub>2</sub> implanted with <sup>57</sup>Fe at the substrate temperature of 300 °C, showed the Kerr effect, which disappeared upon post annealing [5]. The magnetic sextets were



**Fig. 3** DCEM spectra of  $\text{SnO}_2$  (0.1 %Sb) and  $\text{SnO}_2$  (3 %Sb) films implanted with  $5 \times 10^{17} {}^{57}\text{Fe}$  at the substrate temperature of  $500^\circ\text{C}$

not clearly observed in the  ${}^{57}\text{Fe}$  CEM spectra of  $\text{SnO}_2$  film implanted with  $1 \times 10^{17} {}^{57}\text{Fe}/\text{cm}^2$  at RT before and after annealing. This suggests that the number of magnetic defects produced in oxygen vacancy decrease by absorption of oxygen due to post-annealing in air atmosphere. The  $\text{SnO}_2$  film implanted with  $5 \times 10^{16} {}^{57}\text{Fe}/\text{cm}^2$  showed a broad sextet with small intensity, in addition to two doublets, although the Kerr effect was not observed. After post-annealing, the CEM spectrum of the sample measured at 15 K is shown in Fig. 2. The largest hyperfine field observed is considered to be due to clusters of hematite. The increase of the substrate temperature seems to result in formation of larger clusters.

$\text{SnO}_2$  (0.1 %Sb or 3 %Sb) films, implanted with  ${}^{57}\text{Fe}$  at substrate temperature of  $500^\circ\text{C}$  were studied. Kerr rotation curves were measured by MCD mode at light wavelength  $\lambda = 300\text{ nm}$ . Kerr rotation angles of the  $\text{SnO}_2$  (0.1 %Sb) film are larger than that of  $\text{SnO}_2$  (3 %Sb) [7]. In this case, Kerr effect of a film post-annealed at  $400^\circ\text{C}$  and at higher temperatures showed larger hysteresis than before annealing. Another compound is considered to be produced in the film upon annealing. DCEM spectra of these samples as implanted at substrate temperature of  $500^\circ\text{C}$  are shown in Fig. 3. The spectra of as-implanted  $\text{SnO}_2$  films were decomposed into 4 subspectra of two doublets and two sextets. For  $\text{SnO}_2$  (0.1 %Sb), the doublets with small isomer shift ( $\delta = 0.39(1)\text{ mm/s}$ ,  $\Delta = 0.77(2)\text{ mm/s}$ ,  $\Gamma = 0.61(2)\text{ mm/s}$ , Int. = 21.7 %) and large isomer shift ( $\delta = 0.94(1)\text{ mm/s}$ ,  $\Delta = 1.92(2)\text{ mm/s}$ ,  $\Gamma = 0.78(2)\text{ mm/s}$ , Int. = 27.7 %) are assigned to paramagnetic  $\text{Fe}^{3+}$  and  $\text{Fe}^{2+}$  species, respectively. Two broad sextets ( $\delta = 0.31\text{ mm/s}$ ,  $B_{\text{hf}} = 47.7\text{ T}$ , and  $\delta = 0.62\text{ mm/s}$ ,  $B_{\text{hf}} = 43.7\text{ T}$ ) can be assigned to  $\text{Fe}^{3+}$  in tetrahedral site A and  $\text{Fe}^{2.5+}$  in octahedral site B of magnetite clusters, respectively. The area ratio of the two sextets was 16.9 % and 33.8 %, respectively.



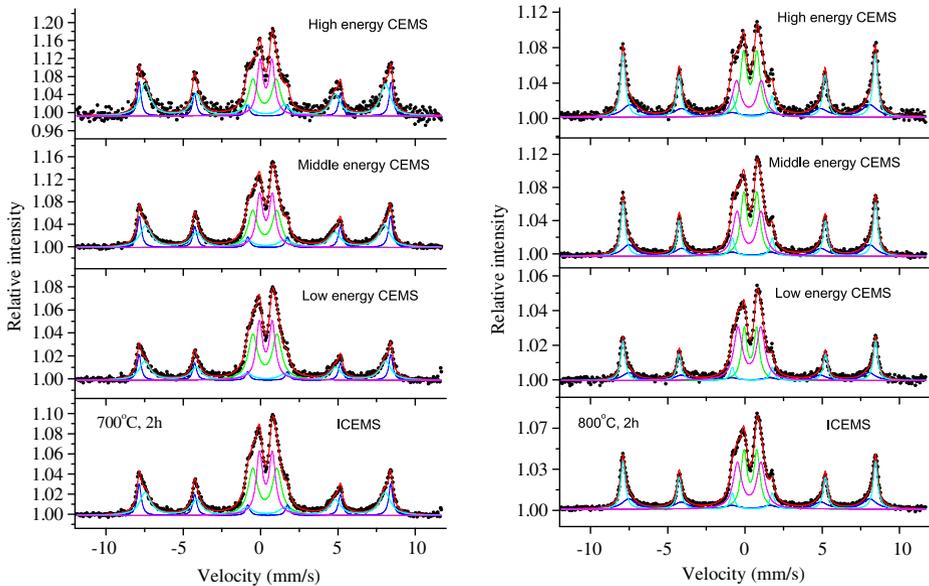
**Fig. 4** Area intensity ratios of Fe species produced in the three layers of SnO<sub>2</sub> (0.1 % Sb) films annealed at 400 °C and 500 °C for various hours. Inset: typical ICEMS spectrum of SnO<sub>2</sub> (0.1 % Sb) films with, implanted with  $5 \times 10^{16}$  Fe ions at a substrate temperature of 500 °C, and post-annealed at 400 °C for 6 h

The broadening of these peaks and the reduced hyperfine field ( $B_{\text{hf}}$ ) values are due to finely dispersed grains of Fe oxides.

DCEM spectra obtained by detecting the electrons in the high energy region reflect the top layer of the film as shown in Fig. 3. The relative area of the magnetite in top layer is large as compared with those of the middle and the deep layers of the SnO<sub>2</sub> films. This shows that a large amount of magnetite with relatively large grain sizes is located in the top layer. For the SnO<sub>2</sub>(3 % Sb) implanted film, similar results are obtained although the relative intensity of the sextets are small. It is considered that the clusters are harder to grow in Sb rich SnO<sub>2</sub> because Sb<sup>5+</sup> ions with small ionic radius are substituted at the sites of Sn<sup>4+</sup> in the rutile structure.

Two magnetic sextets of magnetite changed into one broad sextet with small tails towards lower velocities after post-annealing. The magnetic sextet of the post-annealed samples can be assigned to finely dispersed maghemite ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) because of the Mossbauer sextet with ( $\delta$ ) = 0.31–0.33 mm/s, quadrupole shift ( $2\epsilon$ ) = 0.01–0.02 mm/s, and the maximum  $B_{\text{hf}}$  = 47.5 T as shown in Fig. 4. Therefore, the Kerr effect observed for the annealed samples is due to finely dispersed  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>.

With increasing the annealing temperature and time, the magnetic fields increased somewhat, by 1 T, at post annealing at 500 °C for 6 h. The doublet intensity of paramagnetic Fe<sup>2+</sup> decreased and the doublet intensity of Fe<sup>3+</sup> increased with annealing, especially on the top layer. These relationships for layer by layer SnO<sub>2</sub> films, annealed at high temperatures, are shown in Fig. 4. The sample annealed at 500 °C for 6 h showed a high intensity of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>. It is considered that the grains of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> are somewhat grown while paramagnetic Fe<sup>2+</sup> species are oxidized. Therefore, it is suggested that large amounts of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> are formed by annealing at higher temperatures because the Fe<sup>2+</sup> species remained when annealed at 500 °C.



**Fig. 5** DCEM spectra of  $\text{SnO}_2$  (3 %Sb) implanted with  $5 \times 10^{16} \text{ } ^{57}\text{Fe}/\text{cm}^2$ , and annealed at various temperatures. 1. Sextet1;  $\alpha\text{-Fe}_2\text{O}_3$ ,  $H_{\text{in}} = 51 \text{ T}$ ,  $IS = 0.37 \text{ mm/s}$ ,  $2\varepsilon = -0.18 \text{ mm/s}$ ,  $\Gamma = 0.34 \text{ mm/s}$ . 2. Sextet2;  $\gamma\text{-Fe}_2\text{O}_3$ ,  $H_{\text{in}} = 48 \text{ T}$ ,  $IS = 0.32 \text{ mm/s}$ ,  $2\varepsilon = -0.04 \text{ mm/s}$ ,  $\Gamma = 0.90 \text{ mm/s}$

It is found that paramagnetic  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$  species remain as many fine oxides in deep layers of  $\text{SnO}_2$  films.

In the case of  $\text{SnO}_2$  (3 %Sb) implanted and annealed, Kerr rotation angles are observed mainly due to the fine maghemite produced in the  $\text{SnO}_2$  films. The annealing up to  $700^\circ\text{C}$  is effective for transparent and ferromagnetic films. The annealed sample at  $800^\circ\text{C}$  does not show any Kerr effect because weak ferromagnetic hematite ( $\alpha\text{-Fe}_2\text{O}_3$ ,  $B_{\text{hf}} = 51 \text{ T}$ ,  $IS = 0.37 \text{ mm/s}$ ,  $2\varepsilon = -0.18 \text{ mm/s}$ ,  $\Gamma = 0.34 \text{ mm/s}$ ) is produced from maghemite although the ratio of paramagnetic or superparamagnetic  $\text{Fe}^{3+}$  species does not increase so much. Mössbauer parameters of the sextet with low intensity and low hyperfine field ( $B_{\text{hf}} = 48.4 \text{ T}$ ,  $\delta = 0.34 \text{ mm/s}$ ,  $2\varepsilon = -0.13 \text{ mm/s}$ , and  $\Gamma = 1.06 \text{ mm/s}$ ) as shown in Fig. 5 are somewhat different from those of maghemite for the annealed sample at  $700^\circ\text{C}$  ( $B_{\text{hf}} = 47.8 \text{ T}$ , and  $\delta = 0.33 \text{ mm/s}$ ,  $2\varepsilon = -0.03 \text{ mm/s}$ ,  $\Gamma = 0.9 \text{ mm/s}$ ). The hematite peaks can be distinguished from the maghemite peaks because the quadrupole shift's values are close to  $-0.2 \text{ mm/s}$ . The area ratios of the sextets with high magnetic field and low magnetic field were almost the same among DCEM spectra of top, middle, and deep layers of the annealed sample at  $800^\circ\text{C}$ . Therefore, the sextet with low hyperfine field for the annealed sample at  $800^\circ\text{C}$  is considered to be a tailing part of fine particle of hematite in  $\text{SnO}_2$  film produced by annealing at high temperatures.

The maghemite in  $\text{SnO}_2$  (3 %Sb) implanted with  $^{57}\text{Fe}$  is relatively stable against heating up to  $700^\circ\text{C}$ . We want to mention that insulating  $\text{SiO}_2$  glass implanted with  $^{57}\text{Fe}$  shows ferromagnetic behavior [11]. Metallic Fe clusters are included in insulating  $\text{SiO}_2$  together with  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$  species. Ferromagnetism is obtained even for annealing up to  $950^\circ\text{C}$ . It is due to ferromagnetic  $\varepsilon\text{-Fe}_2\text{O}_3$  produced in

cavities of SiO<sub>2</sub>. It is reported that  $\epsilon$ -Fe<sub>2</sub>O<sub>3</sub> is useful for absorption of electromagnetic waves with high frequency because of the large coercivity [12]. The small cavities of insulating SiO<sub>2</sub> play an important role to form  $\epsilon$ -Fe<sub>2</sub>O<sub>3</sub>. The Fe implantation and post-annealing of SiO<sub>2</sub> is expected to induce absorption of electromagnetic waves.

#### 4 Conclusions

SnO<sub>2</sub> films implanted with <sup>57</sup>Fe were measured by CEMS at 15 K. It was confirmed that the longer annealing time and the higher temperature of SnO<sub>2</sub> substrate film during ion implantation, resulted in the precipitation of larger clusters. SnO<sub>2</sub> (0.1 %Sb and 3 %Sb) films doped with  $5 \times 10^{16}$  <sup>57</sup>Fe ions/cm<sup>2</sup> at 500 °C show bulk ferromagnetism at RT. Post-annealing enhanced somewhat the bulk magnetism. The phenomena are attributed mainly due to the formation of magnetite for as-implanted sample and of maghemite for the post-annealed samples, respectively. DCEMS showed that relatively large clusters of magnetite and maghemite are formed on the topmost layer of the implanted region, and large amounts of paramagnetic Fe<sup>2+</sup> are located in deep layers. It is found that a paramagnetic Fe<sup>3+</sup> species with large  $\Delta$  is produced by heating at high temperatures. The implanted and annealed SnO<sub>2</sub> layers are not intrinsic DMS, but have the potential to be transparent and magnetic conductive films.

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